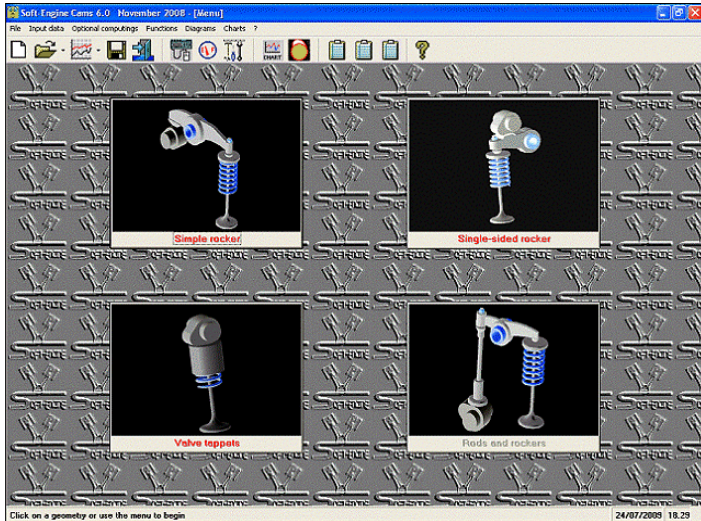


Soft-Engine - Software Cams

Main features

CAMS is a **Soft-Engine** software to analyse, calculate and make **cams** for **4-stroke engine valves**; it is possible to **input the valve (or cams) lift point by point** first of all. Then, it is also possible to plan a cam contour by **polynomial** or dynamic-polynomial (**polydyne**) methods. **CAMS** is used to make, analyze and verify a new cam and to know its dynamic performances, or to analyze an existing cam importing its valve lift into the software.



The main window

The software is completely restyled in the graphical interface, and it is very very advanced comparing to the older version.

A lot of function (especially in the diagrams section) are improved or added. The data input is easier because the user inputs data directly in the rocker schema.

It is possible to choose quickly the rocker geometry and the computing methods, and there is the total interface with the most important Windows data sheet software, like **Excel**.

The software allows the possibility to **input the valve (or cams) lift** by points and to find the cam contour with a reverse-engineering computation.

The software computes and analyses the cam and **valve** main quantities (see later) and the cam contour and profilings above all. It is possible to have the **construction data** for cam contour and for the main cutting machines (the centers of the slider, grinder and miller arm positions) in X-Y and polar coords.

Finally, an **intake or an exhaust cam** can be planned (with Polynomial or Polydyne method) or it is **possible to import an existing cam to study its performances**. The import procedure can be made from excel or txt files.

By an adding module, it is possible also to **measure directly a cam contour or a valve lift** by a special Soft-Engine machine, that can be added to the software package by request. The measured data will be transmitted directly to the software computing routines.

Data input

Firstly, the software asks if user wants make an intake cam or an exhaust cam. All the geometries can be computed with different computing methods:

- ☛ **Lift point by point:** input of a valve lift (or cam lift) step by step, the data can be inserted, imported or measured (by the acquisition system): the software computes all the kinematics and dynamics quantities and creates the cam contour.
- ☛ **Polynomial:** in this case only kinematics is computed: so software calculates valve and cam lift, velocity, acceleration, and it and creates the cam contour.
- ☛ **Polydyne:** in this case kinematics and dynamics are computed: so software calculates also the forces, the torques, the stresses and creates the cam contour.

The different possible geometries are:

Soft-Engine engine simulation software – software “Cams”

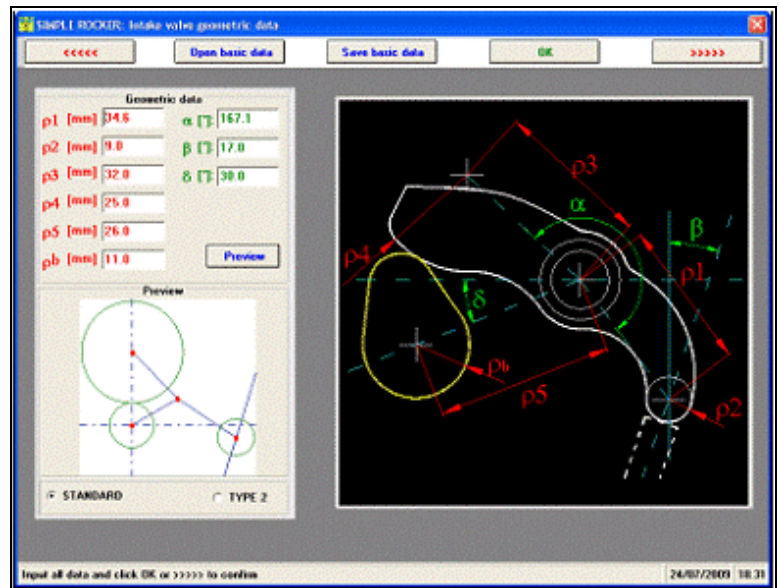
Simple rocker

The software computes the cam contour for a rocker as shown in the picture, according to a computing method (see later).

If computing method is polynomial or polydine, software data input are:

basic data (durations and other data), ramp acceleration, geometric data, cutting mechanism data (for miller, grinder and slider) and material data (for cam and slider).

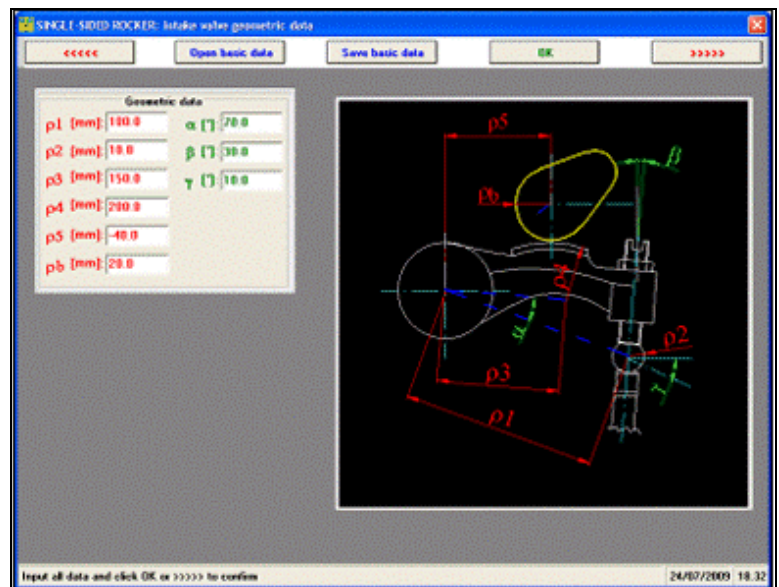
If computing method is "Lift point by point" the lift must be imposed or imported in the computing model



Single sided rocker

The software computes the cam contour for a rocker as shown in the picture, according to a computing method (see later).

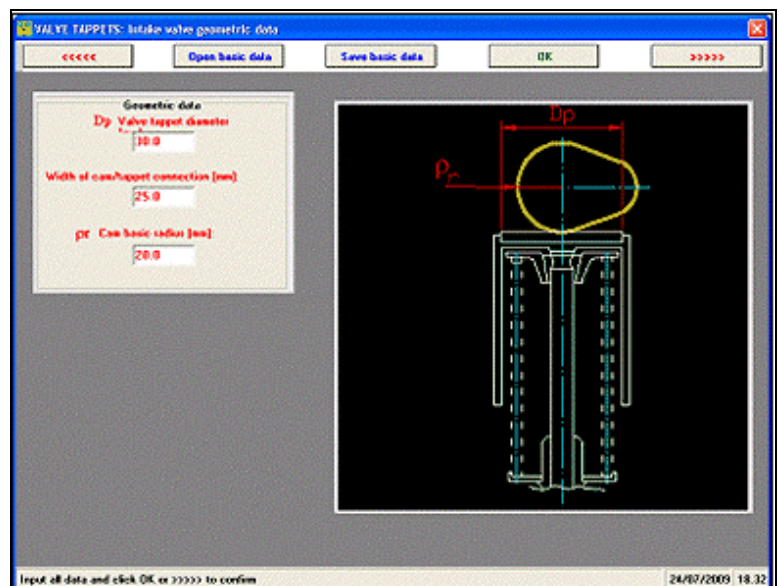
The main data are the same of the "Simple rocker" geometry, with some differences about the geometry and mechanisms.



Valve tappets

The software computes the cam contour for a rocker as shown in the picture, according to a computing method (see later).

The main data are the same of the "Simple rocker" geometry, with some differences about the geometry and mechanisms.



Software results

The results are diagrams and charts about:

- ☞ **valve** and **cam lift**;
- ☞ valve and cam **velocity**;
- ☞ valve and cam **acceleration**;
- ☞ **SIMPLE ROCKER**
 - **Contact force**;
 - **Rotation angle**;
 - **Eccentricity**;
 - **Hertzian pressure**;
 - **Strip velocity**;
 - **Strip velocity x P.Hz**;
- ☞ **SIMPLE SIDED ROCKER**
 - **Inertial force**;
 - **Spring force**;
- ☞ **VALVE TAPPETS**
 - **Inertial force**;
 - **Spring force**;
 - **Normal force**;
 - **Hertzian pressure**;
 - **Resistant torque**.

All the computed quantities can be displayed vs:

- ☞ Total **crank angle** (0° to 720°), it is the most important referring datum; the most important referring points (TDC, BDC, AI, CI, AE, CE) are shown.
- ☞ **Duration valve crank angle** (0° to valve final period, crank degrees);
- ☞ **Cam angle**.

Other computings are:

Spring computings

For valve springs it's possible to choose **single spring** or **double spring** computing.

Typically, software data input are:

- ☞ **Free spring length**
- ☞ **Max. compression force**
- ☞ **Pre-loaded spring force**
- ☞ **Stress** (closed valve, for engine valves)
- ☞ **Stress** (of work material, for shock-absorbers).

Software give some diagrams and charts about these results:

- ☞ **Spring length** (vs spring excursion)
- ☞ **Spring force** (vs spring excursion)
- ☞ **Valve lift**

Suitable query reports show some interest data, like **block forces and stresses**, **Whal factor**, **number of coils** or **harmonics of excitation**. You can vary input data in these query reports to study how projected spring change its features (option: variations). See also "[SPRING](#)" software.

Areas computings

This option computes the section swapped by piston areas. Here the results:

- ☞ **Real, geometric and resulting areas** diagrams and chart (vs crank angle);
- ☞ **max. area - mean area**;
- ☞ **angle-area** (angle x mean area);
- ☞ **specific-angle-area** (angle x area / capacity);
- ☞ **time-area** (total period x mean area);
- ☞ **specific-time-area** (time-area / capacity).

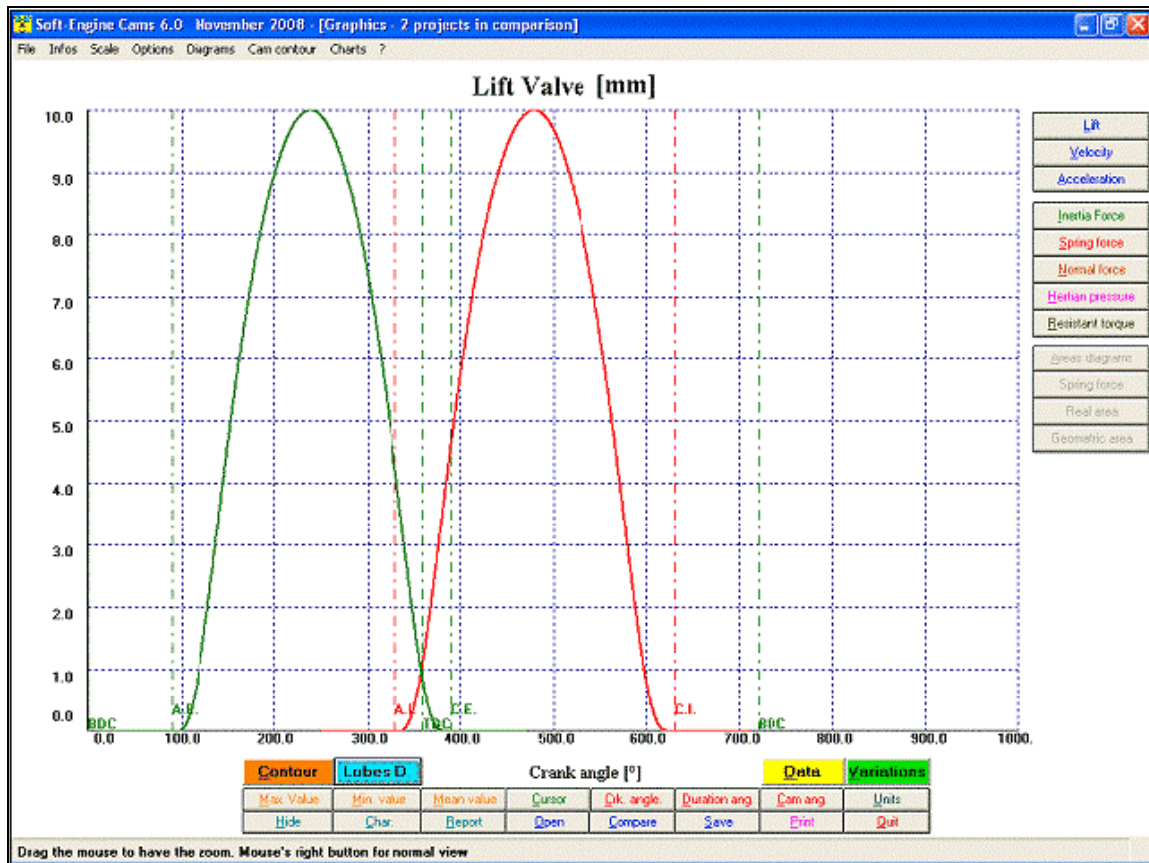
Diagrams, charts and other features

For each computed quantity the following options are available:

- ☞ **Max.**, **min.** and **mean** value; **cursor** to read all curve points
- ☞ **Zoom**, graph scale management
- ☞ Sizeable graphics window with **complete colors management**
- ☞ **Comparison** of different "CAMS" projects (max 6 projects)
- ☞ File section: it is possible to create directories to classify projects in a single session.
- ☞ Long filename management
- ☞ Different projects **compared charts**
- ☞ **Printing page setup**, with remarks, logo and graphics management
- ☞ Chart of all quantities
- ☞ **Construction data charts**

About charts, it is possible to export them in **Excel** format and to variate the visualization step. Moreover, it's possible visualize the value changing the visualization step. Finally, it is possible to print all chart or to select a range of values before printing.

Soft-Engine engine simulation software – software “Cams”



"CAMS" diagrams (Valve lift vs Crank angle)

Chart project: Punt bicchiere ASP.cms

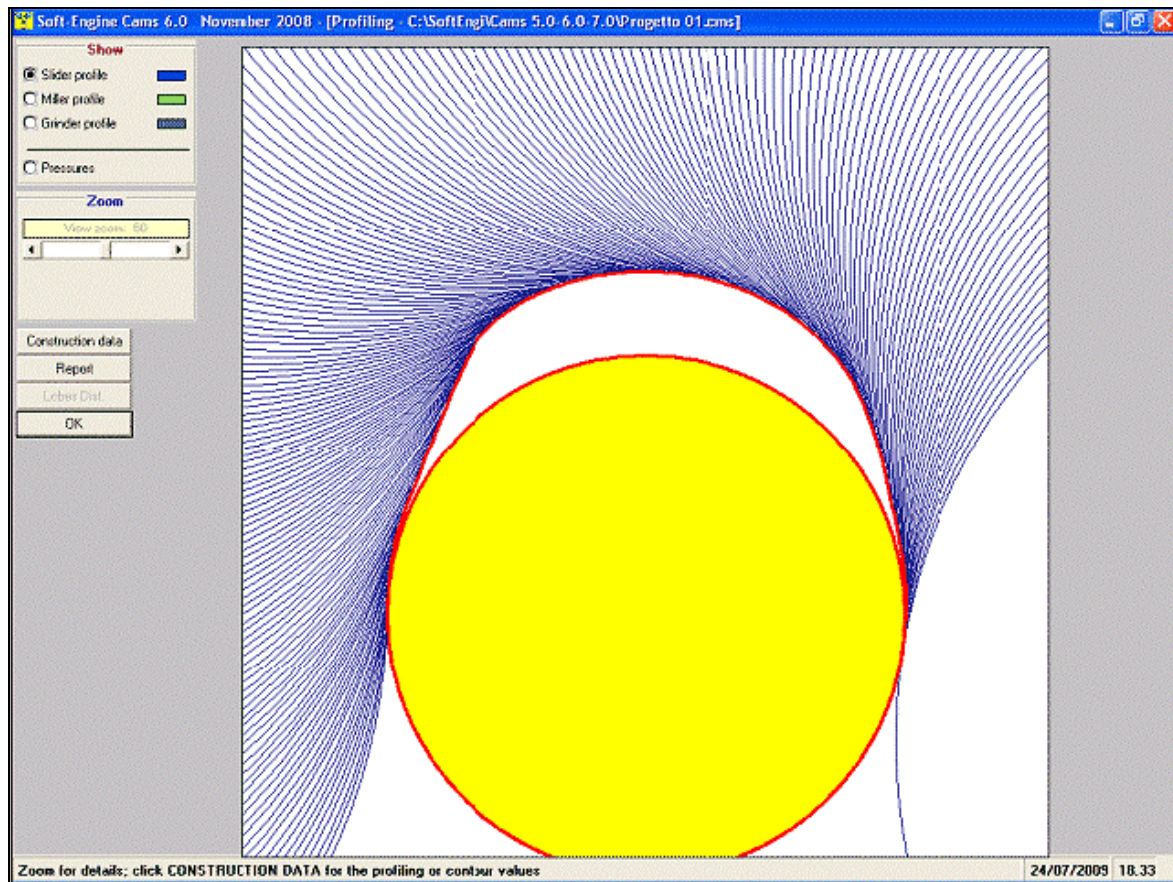
Cam ang. [°]	X Contour [mm]	Y Contour [mm]	Angle Fi [°]	Radial dist. [°]
0.0	0.349	-19.997	1.0	20.0
1.0	0.690	-19.9878	2.0	20.0
2.0	1.0467	-19.9726	3.0	20.0
3.0	1.3951	-19.9513	4.0	20.0
4.0	1.7431	-19.9239	5.0	20.0
5.0	2.0906	-19.8904	6.0	20.0
6.0	2.4374	-19.8509	7.0	20.0
7.0	2.7835	-19.8054	8.0	20.0
8.0	3.1287	-19.7538	9.0	20.0
9.0	3.473	-19.6962	10.0	20.0
10.0	3.8162	-19.6325	11.0	20.0
11.0	4.1582	-19.563	12.0	20.0
12.0	4.499	-19.4874	13.0	20.0
13.0	4.8384	-19.4059	14.0	20.0
14.0	5.1764	-19.3185	15.0	20.0
15.0	5.5127	-19.2252	16.0	20.0
16.0	5.8474	-19.1261	17.0	20.0
17.0	6.1803	-19.0211	18.0	20.0
18.0	6.5114	-18.9104	19.0	20.0
19.0	6.8404	-18.7939	20.0	20.0
20.0	7.1674	-18.6716	21.0	20.0
21.0	7.4921	-18.5437	22.0	20.0
22.0	7.8146	-18.4101	23.0	20.0
23.0	8.1347	-18.2709	24.0	20.0
24.0	8.4524	-18.1262	25.0	20.0
25.0	8.7674	-17.9759	26.0	20.0
26.0	9.0798	-17.8201	27.0	20.0
27.0	9.3894	-17.659	28.0	20.0
28.0	9.6962	-17.4924	29.0	20.0
29.0	10.0	-17.3205	30.0	20.0
30.0	10.3008	-17.1434	31.0	20.0
31.0	10.5984	-16.961	32.0	20.0
32.0	10.8928	-16.7734	33.0	20.0

Step [°] Real
Project choice Punt bicchiere ASP.cms
Print Excel file
Select a range of values and click PRINT

"CAMS" Construction data chart

Cam contour

The cam contour is shown in the following picture:



"CAMS" contour, with the slider profiling shown

It is possible to zoom the contour, study the pressures on the contour, see the construction data and change the profilings of the cutting machines.

Lobe centers management

As explained before, it is **possible to measure directly a cam or a valve lift by a device**; it can be added to the software package by request. The measured data will be transmitted directly to the software computing routines.

Lobe center re-computing

Phase angles data

Intake advance opening (A.I. - BTDC) [°]:	30.0
Exhaust delay closing (C.E. - ATDC) [°]:	20.0
Valve cross angle [°]:	50.0
Lobe center total angle [°]:	250.0
Lift values at TDC [mm]:	1.0825 0.8608

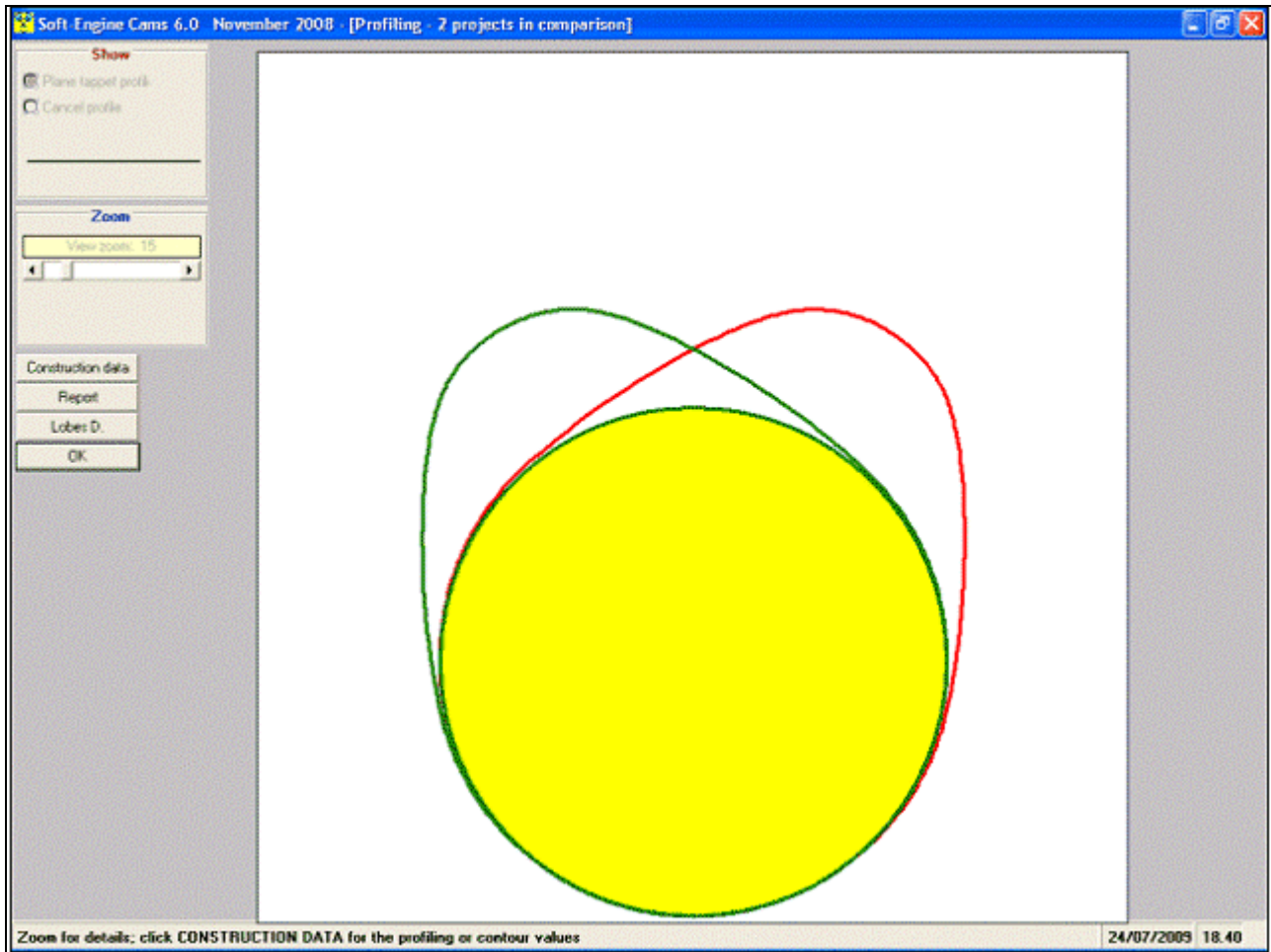
Quit OK

LIMITS [-180.0; 180.0] °

24/07/2009 18.39

"CAMS" - The "Lobe center" management...

Soft-Engine engine simulation software – software “Cams”



... and effects on cams

Compatibility

All the old cams version file are compatible with the new software.

Moreover, the software can export data in "[4TBASE](#)" format, **so a cam planned with CAMS can be tested in 4TBASE.**

The software makes also **reports** in **TEXT**, **DOC** and **HTML** file format. Also, all the charts can be export in **EXCEL** format, and all input charts (like ramps acceleration and valve lift value input chart) allows the import/export procedure from/to txt files.

The maximum software version (Cams 7.0) exports the construction data in **ISO** format and **DXF** format for a direct communication to a machine tools.

Soft-Engine engine simulation software – software “Cams”

Versions

Version
Cams 5.0 LT This version is for tappet cams. according to Polynomial , Polydine and Lift points by points computing methods. This program is used to analyse and verify the right cam and to know the dynamics. Output values are:  valve lift  valve velocity  valve acceleration  valve inertial force  spring force  cam design  enveloppt  valve area  valve time-area Graphs comparison of inlet and exhaust valves available, including:  valve timing  overlap  valve area Printable charts, contruction data etc... are also available.
Cams 5.0 This version includes all computations about Single rocker , Single sided rocker and Valve Tappets , according to Polynomial , Polydine and Lift points by points computing methods. The output values are the ones explained in the presentation. This program version does not supply the construction data. This version corresponds to an educational purpose, so it is particularly suitable for tech schools and universities.
Cams 6.0 Like version 5.0 including the construction data .
Cams 7.0 Like version 6.0 version including the exporting of the construction data in ISO format and DXF format to drive machine tools. This version is highly professional and easy to use as it supplies the nearest profile (to be found among a maximum of 200,000 ones), to the lift law required, with a precision of less than a thousandth of a millimeter.

PC mininum configuration

Feature	Description
Processor:	Any personal computer IBM compatible.
System:	Windows ME, NT, Xp, Vista, Seven, Eight, Ten - 32 or 64 bit systems.
Memory RAM and Hard Disk:	At least 512 MB RAM and 2 GB free in the hard disk (for best Windows performances).
CDrom or Dvdrom device:	Speed at least 52X.
Graphic card:	VGA, SVGA and compatible cards, set at least 32 bit, Min. resolution: 1024x768.
Miscellaneous:	Keyboard, mouse, at least 1 USB port free (to connect the printer).
Printer:	Any ink-jet printer. Total compatibility with laser printers.
Total compatibility with notebooks and cases minitower PC.	